

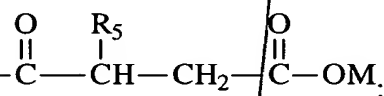
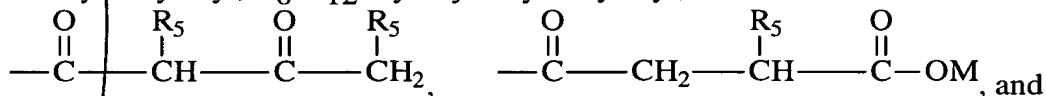
wherein:

- each R_2 is independently selected from the group consisting of H and C_1 - C_4 alkyl;

- each R_C is $\text{---}(\text{CH}_2)_y\text{---}\overset{\text{O}}{\parallel}\text{C}\text{---}\text{OZ}$,

wherein each Z is independently selected from the group consisting of M, R_2 , R_C , and R_H ;

- each R_H is independently selected from the group consisting of C_5 - C_{20} alkyl, C_5 - C_7 cycloalkyl, C_7 - C_{20} alkylaryl, C_7 - C_{20} arylalkyl, substituted alkyl, hydroxyalkyl, C_1 - C_{20} alkoxy-2-hydroxyalkyl, C_7 - C_{20} alkylaryloxy-2-hydroxyalkyl, $(\text{R}_4)_2\text{N}$ -alkyl, $(\text{R}_4)_2\text{N}$ -2-hydroxyalkyl, $(\text{R}_4)_3\text{N}$ -alkyl, $(\text{R}_4)_3\text{N}$ -2-hydroxyalkyl, C_6 - C_{12} aryloxy-2-hydroxyalkyl,



each R_4 is independently selected from the group consisting of H, C_1 - C_{20} alkyl, C_5 - C_7 cycloalkyl, C_7 - C_{20} alkylaryl, C_7 - C_{20} arylalkyl, aminoalkyl, alkylaminoalkyl, dialkylaminoalkyl, piperidinoalkyl, morpholinoalkyl, cycloalkylaminoalkyl and hydroxyalkyl;

each R_5 is independently selected from the group consisting of H, C_1 - C_{20} alkyl, C_5 - C_7 cycloalkyl, C_7 - C_{20} alkylaryl, C_7 - C_{20} arylalkyl, substituted alkyl, hydroxyalkyl, $(\text{R}_4)_2\text{N}$ -alkyl, and $(\text{R}_4)_3\text{N}$ -alkyl;

wherein:

M is a suitable cation, preferably selected from the group consisting of Na, K, $1/2\text{Ca}$, and $1/2\text{Mg}$;

each x is from 0 to about 5;

each y is from about 1 to about 5; and

provided that:

- the Degree of Substitution for group R_H is between about 0.001 and 0.1;
- the Degree of Substitution for group R_C wherein Z is H or M is between about 0.2 and 2.0;
- if any R_H bears a positive charge, it is balanced by a suitable anion; and
- two R_4 's on the same nitrogen can together form a ring structure selected from the group consisting of piperidine and morpholine.

13. A composition or component according to claim 12, wherein each R_H is independently selected from the group consisting of C_5 - C_{20} alkyl, C_5 - C_7 cycloalkyl, C_7 - C_{20} alkylaryl, C_7 - C_{20} arylalkyl, substituted alkyl, hydroxyalkyl, C_1 - C_{20} alkoxy-2-hydroxyalkyl, C_7 - C_{20} alkylaryloxy-2-hydroxyalkyl, $(\text{R}_4)_2\text{N}$ -alkyl, $(\text{R}_4)_2\text{N}$ -2-hydroxyalkyl, $(\text{R}_4)_3\text{N}$ -alkyl, $(\text{R}_4)_3\text{N}$ -2-hydroxyalkyl, and C_6 - C_{12} aryloxy-2-hydroxyalkyl and mixtures thereof.

14. A composition or component according to claim 12, wherein each R_H is independently

